device in the closed position or reinstall the cover, as applicable, to the tank.

- (ii) To remove accumulated sludge or other residues from the bottom of tank.
- (2) Opening of a spring-loaded pressure-vacuum relief valve, conservation vent, or similar type of pressure relief device which vents to the atmosphere is allowed during normal operations for the purpose of maintaining the tank internal pressure in accordance with the tank design specifications. The device shall be designed to operate with no detectable organic emissions when the device is secured in the closed position. The settings at which the device opens shall be established such that the device remains in the closed position whenever the tank internal pressure is within the internal pressure operating range determined by the owner or operator based on the tank manufacturer recommendations, applicable regulations, fire protection and prevention codes, standard engineering codes and practices, or other requirements for the safe handling of flammable, combustible, explosive, reactive, or hazardous materials. Examples of normal operating conditions that may require these devices to open are during those times when the container internal pressure exceeds the internal pressure operating range for the tank as a result of loading operations or diurnal ambient temperature fluctuations.
- (3) Opening of a safety device, as defined in §63.901 of this subpart, is allowed at any time conditions require it to do so to avoid an unsafe condition.
- (d) The owner or operator shall inspect the air emission control equipment in accordance with the requirements specified in $\S 63.906(a)$ of this subpart.

§§ 63.903-63.904 [Reserved]

§63.905 Test methods and procedures.

- (a) Procedure for determining no detectable organic emissions for the purpose of complying with this subpart.
- (1) The test shall be conducted in accordance with the procedures specified in Method 21 of 40 CFR part 60, appendix A. Each potential leak interface (i.e., a location where organic vapor

leakage could occur) on the cover and associated closure devices shall be checked. Potential leak interfaces that are associated with covers and closure devices include, but are not limited to: the interface of the cover and its foundation mounting; the periphery of any opening on the cover and its associated closure device; and the sealing seat interface on a spring-loaded pressure-relief valve.

- (2) The test shall be performed when the tank contains a material having an organic HAP concentration representative of the range of concentrations for the regulated-materials expected to be managed in the tank. During the test, the cover and closure devices shall be secured in the closed position.
- (3) The detection instrument shall meet the performance criteria of Method 21 of 40 CFR part 60, appendix A, except the instrument response factor criteria in section 3.1.2(a) of Method 21 shall be for the average composition of the organic constituents in the regulated-material placed in the tank, not for each individual organic constituent.
- (4) The detection instrument shall be calibrated before use on each day of its use by the procedures specified in Method 21 of 40 CFR part 60, appendix $^{\Lambda}$
- (5) Calibration gases shall be as follows:
- (i) Zero air (less than 10 ppmv hydrocarbon in air); and
- (ii) A mixture of methane in air at a concentration less than 10,000 ppmv.
- (6) The background level shall be determined according to the procedures in Method 21 of 40 CFR part 60 appendix A.
- (7) Each potential leak interface shall be checked by traversing the instrument probe around the potential leak interface as close to the interface as possible, as described in Method 21. In the case when the configuration of the cover or closure device prevents a complete traverse of the interface, all accessible portions of the interface shall be sampled. In the case when the configuration of the closure device prevents any sampling at the interface and the device is equipped with an enclosed extension or horn (e.g., some pressure relief devices), the instrument

probe inlet shall be placed at approximately the center of the exhaust area to the atmosphere.

(8) The arithmetic difference between the maximum organic concentration indicated by the instrument and the background level shall be compared with the value of 500 ppmv. If the difference is less than 500 ppmv, then the potential leak interface is determined to operate with no detectable organic emissions.

(b) [Reserved]

§63.906 Inspection and monitoring requirements.

- (a) Owners and operators that use a tank equipped with a fixed roof in accordance with the provisions of §63.902 of this subpart shall meet the following requirements:
- (1) The fixed roof and its closure devices shall be visually inspected by the owner or operator to check for defects that could result in air emissions. Defects include, but are not limited to, visible cracks, holes, or gaps in the roof sections or between the roof and the tank wall; broken, cracked, or otherwise damaged seals or gaskets on closure devices; and broken or missing hatches, access covers, caps, or other closure devices.
- (2) The owner or operator shall perform the inspections following installation of the fixed roof and, thereafter, at least once every year.
- (3) In the event that a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of paragraph (b) of this section.
- (4) The owner or operator shall maintain a record of the inspection in accordance with the requirements specified in §63.907 (a) of this subpart.
- (b) The owner or operator shall repair all detected defects as follows:
- (1) The owner or operator shall make first efforts at repair of the defect no later than 5 calendar days after detection and repair shall be completed as soon as possible but no later than 45 calendar days after detection except as provided in paragraph (b)(2) of this section.
- (2) Repair of a defect may be delayed beyond 45 calendar days if the owner or operator determines that repair of the

defect requires emptying or temporary removal from service of the tank and no alternative tank capacity is available at the site to accept the regulated-material normally managed in the tank. In this case, the owner or operator shall repair the defect the next time the process or unit that is generating the regulated-material managed in the tank stops operation. Repair of the defect shall be completed before the process or unit resumes operation.

(c) The owner or operator shall maintain a record of the defect repair in accordance with the requirements specified in §63.907(b) of this subpart.

§63.907 Recordkeeping requirements.

- (a) Each owner or operator shall prepare and maintain a record for each tank that includes the following information:
- (1) A tank identification number (or other unique identification description as selected by the owner or operator).
- (2) A description of the tank dimensions and the tank design capacity.
- (3) The date that each inspection required by §63.906 of this subpart is performed.
- (b) The owner or operator shall record the following information for each defect detected during inspections required by §63.906 of this subpart: the location of the defect, a description of the defect, the date of detection, and corrective action taken to repair the defect. In the event that repair of the defect is delayed in accordance with the provisions of §63.907(b)(2) of this section, the owner or operator shall also record the reason for the delay and the date that completion of repair of the defect is expected.

Subpart PP—National Emission Standards for Containers

Source: $61\ FR\ 34186$, July 1, 1996, unless otherwise noted.

§63.920 Applicability.

The provisions of this subpart apply to the control of air emissions from containers for which another subpart of 40 CFR parts 60, 61, or 63 references the use of this subpart for such air emission control. These air emission standards for containers are placed